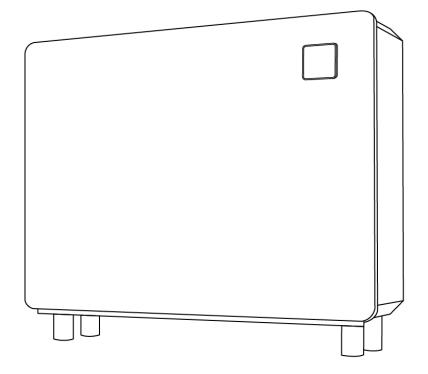


R32 Full-inverter Dehumidifier INSTALLATION & USER MANUAL



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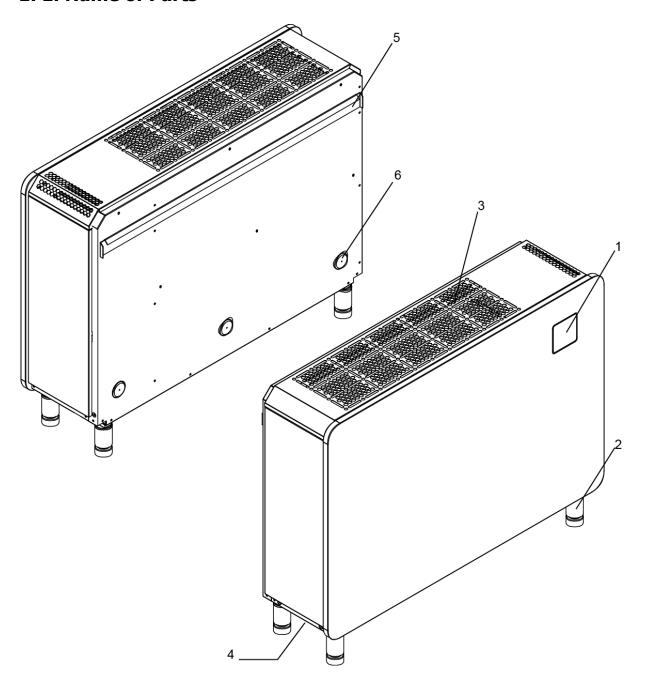
PLEASE READ CAREFULLY AND SAVE FOR USE.

THIS MANUAL GIVES YOU THE NECESSARY INFORMATION FOR OPERATION AND MAINENANCE.



1.GENERAL INFORMATION

1. 1. Name of Parts

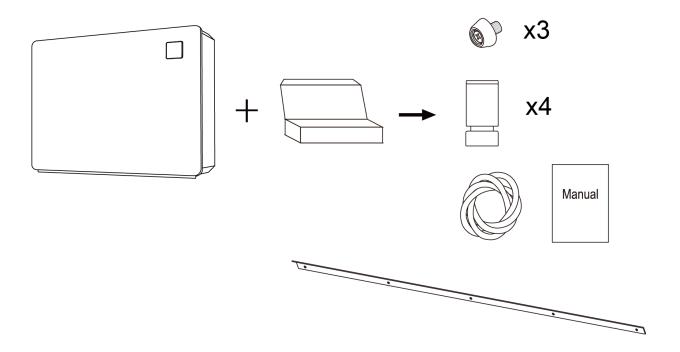


No.	Name	
1	Controller	
2	Feet	
3	Air Outlet	
4	Air Inlet(on the bottom)	
5	Hanging Strip on Wall	
6	Pad	

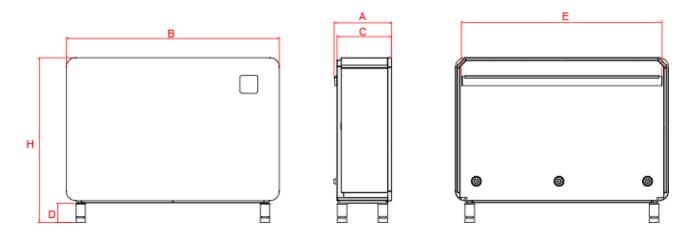
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1.2. Spare Part Lists

Padx3, Feetx4, Drain-pipe x1(2m), Hanging Stripx1, Manual



1.3. Dimension



Model Dimension (Unit:mm)	IDHR60	IDHR96	IDHR120
A Dimension (Cint.min)			
A			
В			
С			
D			
Е			
Н			

2.OPERATION

2.1.Instruction for Controller



SYMBOL	DESIGNATION	FUNCTION
(h)	ON/OFF	Press to power on or off the dehumidifier
¢	Mode	 For dehumidifier with dehumidifying function only, press " to select Smart for the select Smart
(-)	Timer	Press to set the time to switch on and off
	Up and Down	Adjust the value of the required parameters

- 1. When the dehumidifier it's on, press any button to light the keyboard and operate it.
 - When it's off, press Uto light the keyboard and operate it.
- 2. Mode Button
- (1) Dehumidifying Function only: Press one time, it can transfer **1** or **1** mode. Default is smart

FOR USER

11 mode

(2) Both Dehumidifying and Heating Function:

- A. Dehumidifying Function: Press one time, it can transfer the mode between all and all.

 Default is all mode
- B. Dehumidifying and Heating Function: Press one time, it can transfer the mode between and . Default is smart and mode
- 3. Humidity/Temperature Setting
- (1) Dehumidifying Function only:

Press A or V to set the humidity. The humidity setting range is 30-95%. The default is 70%

- (2) Both Dehumidifying and Heating Function:
- A. Under the dehumidifying mode, press ▲ or ▼ to set the humidity. The humidity setting range is 30-95%. The default is 70%
- B. Under the heating mode, press ▲ or ▼ to set the temperature. The temperature setting range is 18~35°C. The default is 26 ° C
- C. Under the heating + dehumidifying mode, press the for the first time, the humidity number flashes, press or to set the desired humidity. Automatically confirm and exit after 5 seconds without button operation. Press , the temperature number flashes, press or to set the desired temperature before the flashing stops and automatically confirm and exit after 5 seconds without the button operation.
- 4. The symbol will be displayed on the screen when the electric heater is turned on. Under the heating + dehumidifying mode, the priority dehumidification function is preferred, and the electric heating run when compressor operating frequency is below 50%. (Remark: heating function is available only with electric heater)

(Note: When the outlet temperature is \geq 65° C, enter the air outlet overheat protection system to stop (compressor and electric heating will stop). When the outlet temperature is \leq 50° C, the protection will be withdrawn and normal operation will resume)

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R U	SER
5.	Timer Setting
(1)	Timer ON setting: When the dehumidifier is on or off, press the "O" to enter the timer setting
	Meanwhile, the symbol light and the are flashing to enter the Timer ON setting. Press the
	lacktriangle and $lacktriangle$ to adjust Timer ON hour setting, then press $lacktriangle$, you can adjust the minute
	setting by pressing $lacktriangle$ or $lacktriangle$, then press the $lacktriangle$ for three times, the $lacktriangle$ will keep lighted
	Timer on setting completely. (If you haven't pressed \triangle or \bigvee to adjust the time, timer setting failed then withdrawal automatically.)
(2)	Timer OFF setting: When the dehumidifier is on or off, press the Θ to enter the timer setting
	Meanwhile, the symbol light and the are flashing. Press two times to enter the Times
	OFF setting, the \bigcirc is flashing, you can adjust the hour setting by pressing the \blacktriangle and \blacktriangledown , then
	press again the $igodot$, then you can adjust the minute setting by pressing $igtheta$ or $igtheta$, and press
	the ② , the 🔘 will keep lighted, the Timer OFF setting completed. (If you haven't pressed 🔺
	or to adjust the time, time setting failed then withdrawal automatically.)
(3)	Timer ON & OFF setting: When the dehumidifier is on or off, press the Θ to enter the timer
	setting; Meanwhile, the symbol light and the are flashing to enter the Timer ON setting
	Proce the A and V to adjust Timer ON hour cotting then proce (2) you can adjust the

- to adjust Timer ON hour setting, then press $oldsymbol{\smile}$, you can adjust the minute setting by pressing \triangle or ∇ . Press the \bigcirc to enter timer off setting, the \bigcirc is flashing, you can adjust the hour setting by pressing the lacktriangle and lacktriangle, then press again the lacktriangle, then you can adjust the minute setting by pressing lacktriangle or lacktriangle, press lacktriangle to confirm the status then exit, the and will keep lighted all the time.
- (4) Method of cancelling timer function: Press the Θ to enter the timer setting. After Timer ON or Timer OFF setting, you can press directly the $\ \ \ \ \ \$ without adjusting the setting time in order to cancel timing function setting.

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3.TECHNICAL SPECIFICATION

Model	IDHR60	IDHR96	IDHR120
Advised pool surface (m²) *	≤25	≤40	≤50
Advised room size (m²) *	120	200	240
Operating air temperature (°C)		10~38	
Capacity (I/h) (Air 30°C, RH 80%) *	2.5	4.0	5.0
DER (I/h.kW) (Air 30℃, RH 80%)*	4.00~3.40	4.53~4.05	4.50~3.68
Capacity (I/h) (Air 30°C, RH 70%) *	2.1	3.3	4.2
DER (I/h.kW) (Air 30℃, RH 70%)*	3.34~3.00	4.00~3.50	3.86~3.25
Heat recovered (kW)	2.4	3.3	4.4
Electric heater optional (kW)	2	2	2
Rated power (kW) (Air 30℃, RH 80%) *	0.11~0.73	0.17~0.99	0.22~1.36
Rated current (A) (Air 30°C, RH 80%) *	0.48~3.17	0.74~4.30	0.96~5.91
Power supply		230V/1Ph/50Hz	
Sound pressure at 1 m dB(A)	35.3~45.6	35.6~46.1	35.9~46.4
Air flow (m³/h)	600	800	1000
Net dimension (mm)	850×291×850	1120×291×855	1220×291×855
Net weight	52	65	70

- 1. The temperature of this products can only work normally within the range of 10 °C ~ 38 °C. If it exceeds this range, the performance will not be guaranteed; please note that the performance parameters of the dehumidifier will be different under different working conditions;
- 2. Due to the technical improvement of the product, the relevant parameters will be adjusted by steps without prior notice. Please refer to their nameplate for more details.

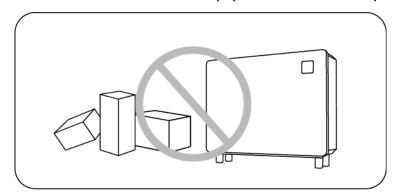
1. Installation and Maintenance

This product must be installed by a professional team. The users are not qualified to install by themselves, otherwise the dehumidifier might be damaged and risky for users' safety.

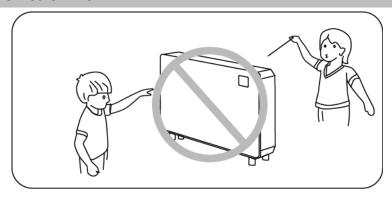
1.1. Notice before installation

The product is only used for dehumidification of the swimming pool and must ensure sufficient air circulation, otherwise the dehumidification function will be ineffective or have little effect.

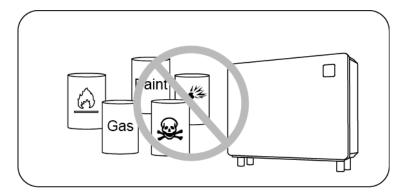
- 1.1.1 When storing or moving the equipment, it should be at the upright position
- 1.1.2.The equipment is a general dehumidification product, NEVER use it for other flammable and turbid gases.
- 1.1.3. Set the temperature and humidity appropriately to get a comfortable environment.
- 1.1.4. Do not place objects that block the airflow nearby the air inlet or the air outlet, because it will reduce the effect of the equipment and even stop the equipment.



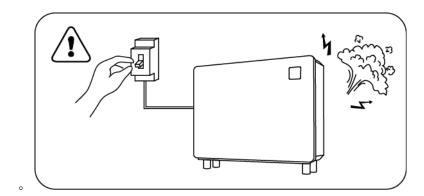
1.1.5. Do not put the hands or other objects such as sticks into the air inlet and outlet of the dehumidifier, and do not remove its appearance. Otherwise, the high speed running wind wheel may cause injury to you.



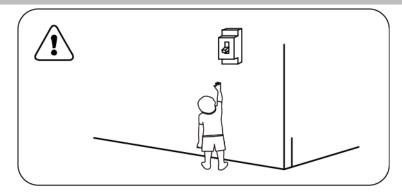
1.1.6. It is strictly forbidden to use or store flammable gases or liquids such as hair spray, paint, gasoline, etc. near the dehumidifier, otherwise a fire may occur.



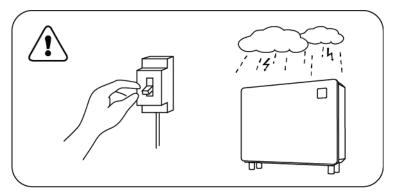
1.1.7. If any abnormal conditions such as abnormal noise, odor, smoke, leakage, etc., are found, the power should be cut off immediately and contact the local dealer, and do not repair the equipment yourself.



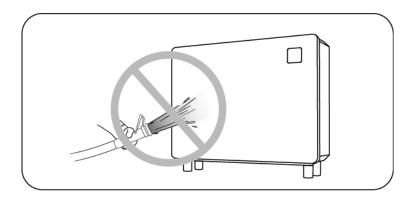
1.1.8. The main power switch should be located in a position that the child cannot reach, to prevent children from playing with the main power switch in danger.



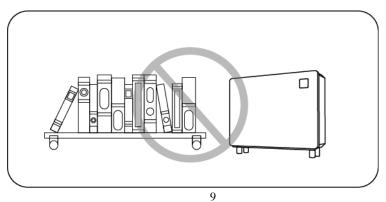
1.1.9. In thunderstorms, disconnect the main power switch, otherwise the lightening might damage the unit



1.1.10. Do not wash the equipment directly with water.



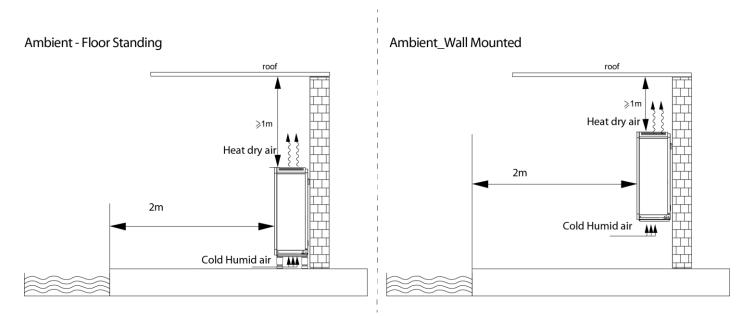
1.1.11. Do not use for special purposes such as the preservation of fine arts or academic materials (Otherwise, the quality of the preservation may be reduced).



1.2 Instruction



This product should be installed in a well-ventilated place

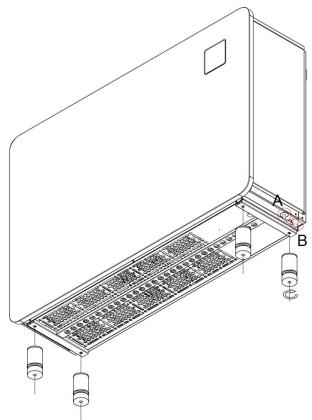


1.2.1.Installation

- 1. The dehumidifier may be placed on the ground or installed on the wall;
- 2. When installing on the wall, be sure to use M6 pull-out screws to fix the bracket, the concrete foundation of the selected wall should be firm and strong, and the bracket should be strong enough and rust-proof;
- 3. Please ensure that the dehumidifier and the swimming pool are kept at a distance of 200cm or more. Do not place objects which block the airflow near the air inlet or air outlet. Do not set any obstacles within 100cm in front of the air outlet. Otherwise, the efficiency of dehumidification will be reduced, or even the system will stop running.
- 4. When the dehumidifier is running, there will be condensed water discharged from the bottom board, please pay attention; put the drainage kit firmly into the drain hole of the bottom board, and then connect the drain pipe to drain away the condensed water smoothly.

Steps to install the foot and place it on the ground:

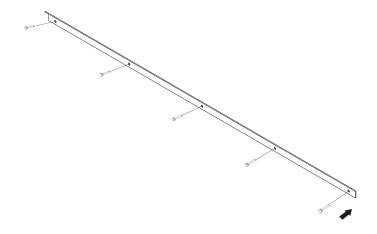
- 1. Align the foot to the mounting hole of the dehumidifier chassis and screw it in the clockwise direction (do not flip the equipment to install!).
- A: Power Cord; B: Drain Outlet(Connected with drain pipes)



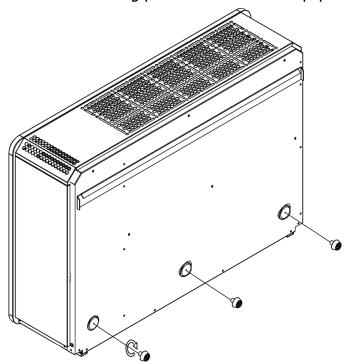
2. Connect the drain pipe and connect the power cord according to the cable diagram.

Steps of installation on the wall:

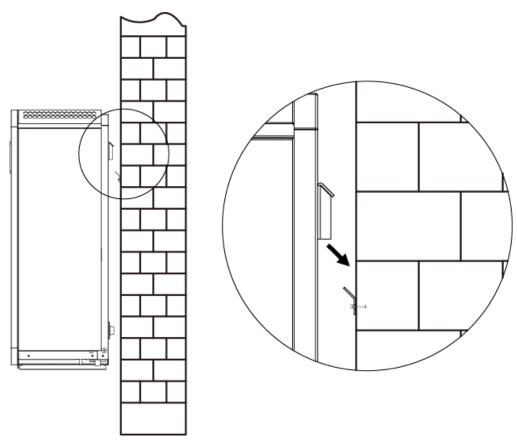
1. On the appropriate wall, mount the bracket to the wall by attaching five ϕ 6mm pull-out screws to the holes in the wall bracket.



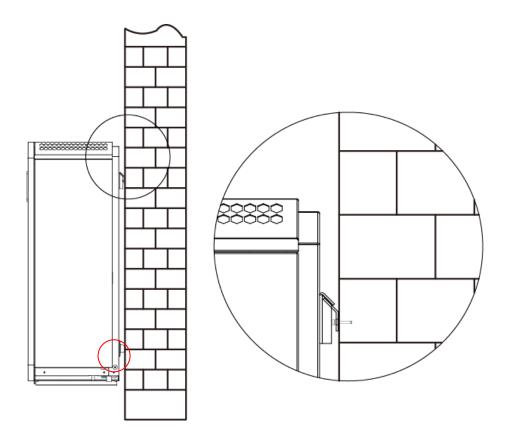
2. Place the pad on the wall-mounting platform behind the equipment



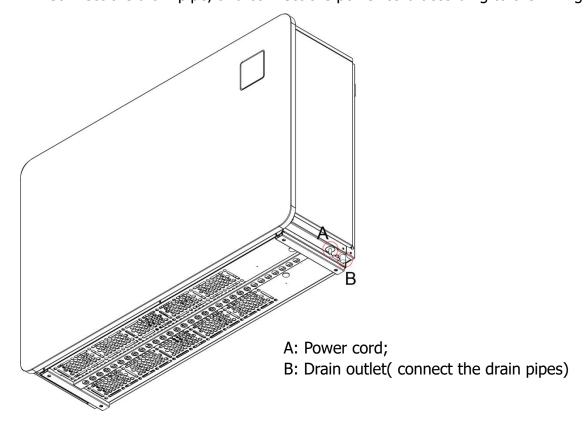
3. Hang the hanging strip on the back of the equipment on the bracket.



After hanging the bracket, gently put the equipment until the pad of the bottom rests against the wall.



4. Connect the drain pipe, and connect the power cord according to the wiring diagram

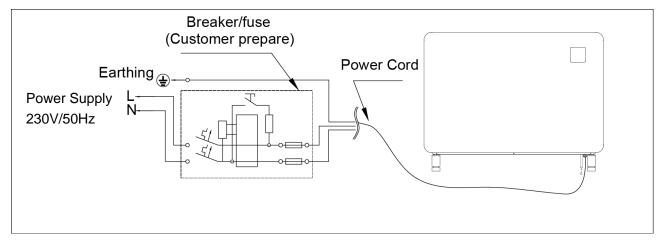


1.2.2. Electrical installation wiring

- 1) Connect to appropriate power supply, the voltage should comply with the rated voltage of the products.
- 2) Dehumidifier must be well grounded.
- 3) Wiring must be connected by professional technician according to the circuit diagram.
- 4) According to the requirements of relevant electrical equipment technical standards of the local country of the user, set up leakage protection devices (leakage operating current ≤30mA)
- 5) The layout of power cable and signal cable should be orderly and not affecting each other; considering the environmental condition (ambient temperature, direct sunlight, rain, power grid voltage, cable length etc)
- 6) The cross-sectional area of the cable can be appropriately increased.
- 7) Completed all the wiring, must be checked carefully then connect the power.

A

Electric wiring diagram



Model		IDHR60	IDHR96	IDHR120
	Rated current A			
Breaker	Rated residual Action			
	Current mA			
Fuse A				
Power cord (mm ²)				

Note: Above date is adapted to power cord ≤ 10 m. If power cord ≥ 10 m, wire diameter must be increased.

1.3 Trail after Installation



A Please check all the wirings carefully before turning on the dehumidifier.

- 1.3.1. Inspection before use
- 1. Check if the dehumidifier is vertically or horizontally placed on the ground or hung on the wall, connected with drain pipe;
- 2. Check the electric wiring according to the electrical wiring diagram and earthing connection;
- 3. Make sure that the main power is well connected;
- 4. Make sure that setting the appropriate humidity;
- 5. Check if there is any obstacle in front of the air inlet and outlet of the dehumidifier.

1.3.2. Trail

The user should open the power switch firstly then connect the power.

To protect the dehumidifier, it is equipped with start delay function; When starting the dehumidifier, the fan will firstly start to run in 3 minutes, then the compressor will start running.

After dehumidifier starts up, check for any abnormal noise from the dehumidifier.

1.4. Daily Maintenance Notice



⚠ The maintenance should be carried out per year by qualified professional technician.

Cut off power supply of the dehumidifier before inspection;

Please cut off the power supply when not be used, and cover the plastic sheet use the cloth to prevent dust from entering.

Please clean the dehumidifier with the household detergents or clean water, NEVER use Volatile oil, gasoline, thinner or sassafras powder.

Don't try to repair it yourself.

2.TROUBLE SHOTTING FOR COMMON FAULTS

Failure	Reason	Solution	
	No power	Wait until the power recovers	
Dehumidifier doesn't	Power switch is off	Switch on the power	
run	Fuse burned	Check and change the fuse	
	The breaker is off	Check and turn on the breaker	
Fan running but insufficient heating	Evaporator blocked Remove the obstacles		
	Air outlet blocked	Remove the obstacles	
	3 minutes start delay	Wait patiently	
Display normal, but	The set humidity too low	set proper humidity	
no dehumidification 3 minutes start delay Wait patiently		Wait patiently	
If above solutions don't work, please contact professional installer with model number and detailed			
information.			

ATTENTION! Please don't try to repair the dehumidifier by yourself to avoid any risk.

3.FAILURE CODE

NO	Failure	Code
1	High pressure protection	E1
2	Low pressure protection	E2
3	Abnormal power supply voltage protection	E5
4	Exhaust high temp protection	E8
5	System high temp protection	E9
6	Air out high temp protection	EA
7	Environmental low temp protection	Eb
8	Controller failure	P0
9	Air inlet temperature sensor failure	P1
10	Air outlet temperature sensor failure	P2
11	Exhaust gas temp sensor failure	Р3
12	Gas return temp sensor failure	P5
13	Evaporation coil temperature sensor failure	P6
14	Ambient humidity sensor failure	P7
15	Radiator temperature sensor failure	P8
16	Current sensor failure	P9
17	Restart memory failure	PA
18	Compressor drive module or related wiring failure	F1
19	PFC module failure	F2
20	Compressor start failure	F3
21	Compressor running failure	F4
22	Inverter board over current protection	F5
23	Inverter board overheat protection	F6
24	Over current protection	F7
25	Radiator high temperature protection	F8
26	DC fan fault	F9
27	PFC module over current protection	FA